# **Miniature Linear Guides**

## -Long Blocks / Light Preload-

Features: Long Block Type of industry standard specifications. Higher load ratings and allowable moments than standard blocks.



Ordering Part Number(1)Type 2H) -

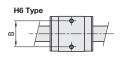
Low Temperature Black Chrome Plating and various grease are also available. Refer to **P.344** 



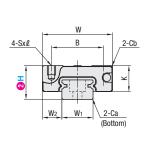
This type has the same mounting dimensions as the other company products.
 Blocks and rails are not sold as separate items. This type has guaranteed radial

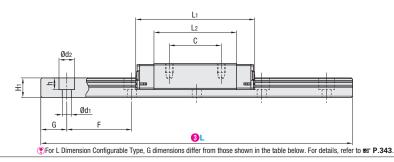
Material Light Preload Slight Clearance High Grade | Precision Grade | Standard Grade SELBZ (SUS440C Èquivalent SSELBLZ SSELBLV SSEL2BLV SEL2BL2 2 ELBZ SELBV SEL2BZ (Alloy Steels including SCM) 58HRC~ SELBL SELBLV SELBLZ SEL2BLV SEL2BLZ

The frame-surrounded products (Stainless Steel, Light Preload, High Grade Type) are compliant with the industry standard specifications. The prices of Precision Grade Type / Standard Type are the same.



Heat Resistant Temperature: -20 ~ 80°C • H6 is for stainless steel (High Grade) only.





					Block	k Dimensio	ns		Guide Rail Dimensions								
н	L	w	L <sub>1</sub>	В	С	C0	Sxl L2	к	Cb	W <sub>1</sub>	W <sub>2</sub>	H <sub>1</sub>	Ca	Counterbored Holes	F	G	
		VV		ь		SXŁ				VV1	VV2	п	Ca	d1xd2xh	Г		
6	40~100 (70)	12	21	8	-	M2x1.5	13.3	4.5	0.3	5	3.5	4	0.3	2.4x3.5x1	15	5	
8	40~130 (85)	17	32	12	13	M2x2.5	22	6.5	0.3	7	5	4.7	0.3	2.4x4.2x2.3	15	5	
10	65~275 (95)	20	40	15	16	МЗхЗ	29	7.8	0.3	9	5.5	5.5	0.3	3.5x6x3.5	20	7.5	
13	70~470 (120)	27	45.8	20	20	M3x3.5	31.8	10	0.5	12	7.5	7.5	0.5	3.5x6x4.5	25	10	
16	110~670 (150)	32	58.3	25	25	M3x4	43.3	12	0.5	15	8.5	9.5	0.5	3.5x6x4.5	40	15	
20	160~700 (220)	40	67.7	30	30	M4x6	52.3	15	0.5	20	10	11	0.5	6x9.5x5.5	60	20	

Dimensions in () are for the shortest rail of 2-Block Type.

### Precautions for Use

Blocks are equipped with retainers (wire) to prevent balls from falling off. For blocks, refer to **EXP.339.** Radial clearances and accuracies are not guaranteed if the blocks and rails are interchanged

- from the original set combinations.
  Straight grooves are provided on datum surface. Be sure to match the datum lines when using.
- before the rail is fastened with screws.)

•H6 comes with Number 0, Class 1 Phillips button head screws (M2x6). . H8 comes with cap screws (M2x6).

Rails cannot be connected to be extended.

Running parallelism is the value measured after the rail is mounted. (It is not the value measured

Filed with Lithium soap based grease (Multemp Grease PS2 by Kyodo Yushi Co., Ltd.).

For installation and maintenance of Linear Guides, refer to FR 9341.

# Stock



### CAD Data Folder Name: 07 Linear Guides

Part Number																<b>3L</b> (Dimension					
1)Type 2H				l	OL (Fixed Dimension)										Configurable						
Stainless Ste	and .		6	(40)	(55)	70	85	100													
SSELB	SSELBV	SSELBZ SSEL2BZ	8	(40)	(55)	(70)	85	100	115	130											
SSEL2B	SSEL2BV		10	(55)	(75)	95	115	135	155	175	195	215	235	255	275						1mm Increment
Carbon Steel			13	(70)	(95)	120	145	170	195	220	245	270	295	320	345	370	395	420	445	470	For Part Numbers, refer to the left page.
SELB SELBV SEL2B SEL2BV	SELBZ	16	(110)	150	190	230	270	310	350	390	430	470	510	550	590	630	670				
	SEL2BV	/ SEL2BZ	20	(160)	220	280	340	400	460	520	580	640	700								

• H6 is for stainless steel (High Grade) only

kN kN N⋅m

0.6

3.5

Dimensions in ( ) do not indicate those of 2-Block.

Basic Load Rating Allowable Static Moment

N⋅m N⋅m

1.6 2.4 7.5 7.5 9.0 0.016 0.19

2.2 3.7 12.3 12.3 13.0 0.03 0.31

5.3 24.5 26.4 32.3 0.06

5.8 8.7 57.8 62.6 67.6 0.10 1.02

20 7.2 13.5 80.7 80.7 138.2 0.18 1.65

1.0 1.8 1.8 2.3 0.005 0.13

Preload and Accuracy Standards B⊢

Unit:µm

Specifications	Light Preload, High Grade	Light Preload, Precision Grade	Slight Clearance, Standard Grade			
Radial Clearance	-3	~0	0~+15			
Height H Tolerance	±20	±10	±20			
Height H Pair Variation	15	7	40			
Width W <sub>2</sub> Tolerance	±25	±15	±25			
Width W <sub>2</sub> Pair Variation	20	10	40			
Running Parallelism of surf.C against surf.A	Refer to P.339					
Running Parallelism of surf.D against surf.B						

Slight Clearance Type has clearance (gap) between rails and blocks. If precision / rigidity is required, select Light Preload Type.









+2 Days Express service is not available

Mass

kg kg/m

0.61

Alterations	4 Code	Spec.
Female Thread Hole	MC	Changes the rail mounting holes         H MC mounting holes         H MC mounting holes         H MC mounting holes         H MC mounting holes         13 M4 mounting holes           from counterbored holes to Female Thread holes.         10 M4 mounting holes         20 M6
Rail Ends Cut  LLC RLC  L N N L  Rail is cut with the product ID facing out (datum on other side).	Left End Cut LLC Right End Cut RLC	Cuts rail ends. <ordering code=""> LLC H L Cut N 10 2.5 13 5 5 16 10  Contact of the properties of t</ordering>
Parallel Use of 2 Rails	wc	Pair variation of Height H between 2 rails is set within 15µm. Rails are shipped in pairs.  Specify the actual rail (even) number to order, not "pairs".  Applicable to High Grade Type only.  Not applicable to low temperature black chrome plated products.



# •SSELB10 / SELB10, 13, 16 / SELBZ16



Stock lineup may vary by country.

TSame day shipping available upon request. Order by THA: 16:00, SGP: 12:00, MYS: 15:00 № P.75

## •Standard Type (Except SELB / SSELB / SELBZ)



## Grease applied

**MISUMI** 





e-Catalog



Order Standard Service Non-Standard Service Quantity Regular Quantity Large Quantity Quantity 1~30 Days to ship Standard To be quoted